

MASSAGE BALL AND METHOD OF USE

TECHNICAL FILED OF THE INVENTION

[0001] The invention relates to a non-deformable massage ball having temperature retention properties such that the user can warm or cool the ball prior to using and then roll the ball with the underside of the foot against a rigid surface to provide a massaging effect simultaneously with either a therapeutic warming or cooling effect to the foot, depending upon the need of the user.

BACKGROUND OF THE INVENTION

[0002] Both chronic and acute foot pain affect numerous people. The pain is often caused by one or more of the following conditions: inflammation, decreased blood flow, muscle strain, muscle tension or muscle fatigue. Relief from foot pain can often be obtained by massaging the bottom of the feet and/or by applying either heat or cold to the bottom of the feet.

[0003] The rolling of the foot over a tennis ball or a golf ball has been recommended as a massage therapy to treat plantar fascitis, an acute inflammation of the band of tissue that supports the arch. It has even been recommended to place the golf ball in the freezer prior to use (<https://www.runningtimes.com/issues/02apr/pf.htm>). Golf balls, however, tend to slip out from under the foot during the massage because of their light weight. Also when one attempts to roll a golf ball from the arch to the ball of the foot, it tends to slide out from under the foot unless the user releases pressure on the ball. This disadvantageously causes the user to lose the massage effect. Tennis balls are also too large are deformable -- they compress and lose their shape under the pressure of the foot -- and thus do not provide an optimal foot massage. Also, the fuzz on the surface of a tennis ball can cause discomfort, as well as shed during use. Moreover, neither golf balls or tennis balls hold cold or warm temperatures for a time sufficient to perform an effective massage.

[0004] Numerous foot massage devices are known in the art. United States Patent No. 4,010,743 describes a foot massager composed of a frame which fits parallel rods,

wherein each rod contains multiple beads. The user manually rolls the foot over the beads to provide the massage. United States Patent Nos. 4,198,962 and 4,347,838 describe a similar apparatus where multiple rotatable balls are mounted on parallel bars and form a convex surface over which the user rubs the foot. The device may also be associated with an electrically driven vibrator. Products such as these are commercially available as the Wooden Foot Massager (www.lazycomfort.com/woodfootmas.html).

[0005] Another type of foot massager is described in United States Patent No. 4,329,981. This device is a mat comprising a plurality of hill-like protuberance over and on top of which the user steps. A somewhat related device is described in United States Patent No. 5,056,507. This device is a combined foot support/massager wherein the user places both feet on an inclined surface containing flexible nipples that contact the toe, sole and heel. The user may provide pressure onto the nipped surface to obtain a massage. The device optionally may contain a heating device within the base supporting the nipped, inclined surface. Rubber nipples contacting the bottom of the foot also provide the massaging action in the device described in United State Patent No. 4,807,602. This device further comprises an electric motor which moves a plate upon which the nipples are mounted. The device further comprises pulsating spray nozzles and a heater which spray the bottom of the users feet with warm water under a variable amount of pressure providing additional massage action and the added benefit of heat.

[0006] United States Patent No. 4,446,855 describes a vibrator plate and associated heating element combined with foot-shaped recesses into which the user places the feet for a massage combined with heat.

[0007] A massager composed of a cylindrical rod containing protrusions and connected on either end to rollers is described in United States Patent No. 5,411,470. Products such as these are sold as the Accu-Flex Foot Massager and the Fotsie Foot Massager (see www.lazycomfort.com/footfootmas.html and www.lazycomfort.com/acfootmas.html). A product known as the Hot and Cold Foot Massager is simply a ridged cylinder divided into two hollow compartments that may be independently filled with cold and hot water (Walter Drake, item #14933) thus providing heat or cold in addition to the massage.

[0008] The use of balls to provide foot massage are also known in the art. United States Patent No. 5,785,668 describes an electronic device that simultaneously provides both a

vibrating massage and a kneading massage to a body part, where the kneading massage is performed by balls in the device. United States Patent No. 5,605,533 discloses a touch activated foot massager where the bottom of the foot contacts a plurality of rubber balls that driven by a motor vibrate and move, thus providing the massage. PCT Publication No. WO 00/66065 discloses a massage plate with ball holes and balls in the holes. The user rolls his feet over the balls to provide the massage.

[0009] Manual ball massagers are also known. United States Patent No. 5,868,689 describes a ball on a flexible cord in between two handles allowing the user to grasp the handles and place the ball between the area of the body to be massaged and a wall, floor or chair. United States Patent Publication No. US 2003/0009118 discloses a rubber massage ball with protrusions attached to a handle strap for providing a massage to various body parts. The Altus Foot Massage and Balance Ball (www.mcsports.com; item#1283592) is a rubber ball or half ball with protrusions. A spongy, soft rubber massage ball having a tacky surface, called a Prana Ball, is said to be able to be warmed or chilled and then used for massage on various parts of the body, including the foot (<http://info.product-finder.net/myss/Medium+Thermal+Massage+Ball.html>). However, rubber balls and balls made out of other materials that deform easily when pressure is applied to them and thus do not provide sufficient resistance against the foot to give an effective massage. Moreover, the Prana Ball does not appear to be able to retain heat or cold for a sufficient period for an effective massage.

[0010] Despite the various massagers on the market, many are not optimally designed for the foot. Those that are designed principally to massage the foot are either not portable, not capable of being heated, cooled or both, require filling with water and thus are prone to leakage or spillage, or require time and space to set up before use. Thus, there still exists a need for a portable, relatively light-weight foot massage apparatus that can be easily heated or cooled and will retain that heat or cold for a time sufficient to administer a massage.

SUMMARY OF THE INVENTION

[0011] Applicant has solved this problem by providing a massage ball uniquely designed for massaging the underside of the foot. The massage is achieved by simultaneously

contacting the ball with the underside of the foot and a rigid surface and moving the foot while maintaining sufficient pressure between said ball and said underside of the foot so as to roll said ball against both said rigid surface and said underside of the foot for a time sufficient to administer said massage. The ball is made of a material that can be easily heated or cooled by a short submersion in hot or cold tap water and which will not deform under the pressure of the foot during the massage.

[0012] Specifically, the ball is between 1.5 and 2 inches in diameter and weighs between 6 and 24 ounces. The ball is preferably cooled by submersion in cold water having a temperature of about 55°F or preferably heated by submersion in hot water having a temperature of about 115°F for about a minute immediately prior to initiation of said massage. This sufficiently warms or cools the ball so that a therapeutic hot or cold sensation is felt by the user during the massage.

[0013] The massage ball of this invention is provided individually wrapped as part of a kit additionally containing instructions for use. The kit of this invention may additionally contain one or more of: a device for heating or cooling the ball; a non-skid mat to roll the ball against for ease of use when using the massage ball on a slippery surface, such as a wood or tile floor; or a storage device for the ball when not in use. Additionally, the ball may be magnetized and optionally packaged together with a mat made out of a sheet magnet. This embodiment provides further protection against the ball slipping out from under the foot during the massage.

[0014] The invention also provides methods of massaging the bottom of the foot using the heated or cooled ball.

DETAILED DESCRIPTION OF THE INVENTION

[0015] According to one embodiment, the invention provides a method of massaging an underside surface of a human foot, while simultaneously providing therapeutic heat or cold to said foot, comprising the steps of:

- a) simultaneously contacting a freestanding ball with both the underside surface of the foot and a rigid surface; and
- b) moving said foot while maintaining sufficient pressure between said ball and said underside of the foot so as to roll said ball against both said rigid

surface and said underside of the foot for a time sufficient to administer said massage,

wherein said ball is between 1.5 and 2 inches in diameter, weighs between 6 and 24 ounces, does not deform during said massage, and wherein the temperature of the surface of said ball at initiation of said massage is sufficiently cold or sufficiently warm to provide the user with therapeutic cold or warmth during the course of an effective massage.

[0016] The term "therapeutic cold or warmth" as used herein means that the ball feels cold or warm while in contact with the underside of the user's foot. While sensitivity of the underside of the foot to hot and cold can vary from user to user, I believe that a ball surface starting temperature of between about 45°F and 65°F feels cold to the average user and between about 95°F and 120°F feels warm to the average user during the course of an effective massage, while still being tolerable to the foot.

[0017] The term "effective massage" as used herein means a massage of sufficient length and intensity, when combined with the therapeutic heat or cold provided by the ball, to provide a detectable reduction in the severity of foot pain caused one or more of the following as measured subjectively by the user: inflammation, decreased blood flow, muscle strain, muscle tension or muscle fatigue. Of course, one need not be suffering from any of the above conditions to use the massage ball. It is well-known that massage, particularly foot massage, can contribute to one's well-being and generally is pleasurable. The time of use sufficient to provide an effective massage will vary with the user, but is typically about 3 to 8 minutes, more preferably 4 to 6 minutes. Shorter times of use will provide less satisfactory therapeutic results, while longer times of use may cause pain or stress on the foot, which counteract the beneficial effects of the massage and heat or cold. Accordingly, the term "effective massage" as used herein also means the use of the massage ball as specified above for a duration of at least 3 minutes.

[0018] In the embodiment set forth above, the user places the pre-heated or pre-cooled ball on a rigid surface, typically a floor. The massage ball requires no special holder or other restraint for use. It is simply freestanding on the rigid surface. Next the user contacts the underside of his or her foot with the ball, while either sitting or standing, and applies pressure while moving that foot. The amount of pressure applied to the ball can

be varied to administer varying intensities of massage. The useful range of pressure applied should be high enough to allow movement of the user's foot to cause the ball to roll the ball against the underside of the foot while delivering both a massaging action and therapeutic heat or cold, yet low enough so as to not cause the ball to slip out from under the foot causing a loss of contact between the foot and the ball. This range of pressures is referred to hereinafter as the "effective pressure range" of the ball.

[0019] It will be apparent that the effective pressure range will vary depending upon a number of factors, such as the size and weight of the ball, the nature of the rigid surface against which the ball is rolled, the surface texture of the ball, the temperature of the ball, the amount of moisture on the ball and the underside of the foot, and which part of the underside of the foot is contacting the ball. The user, however, will be able to judge all of these factors empirically in the process of using the ball for the massage. Variation of pressures within the effective pressure range will determine the intensity of the massage and is under the complete control of the user. Typically the user will vary pressure within the effective pressure range during the course of the massage based upon need and the particular portion of the underside of the foot being massaged.

[0020] The movement of the foot that causes the ball to roll may be in any direction -- heel-to-toe, toe-to-heel, side-to-side, circular or diagonal -- and is preferably varied throughout the course of the massage. The choice of direction is also determined by which particular part of the underside of the foot the user desires to be massaged. Again the user has complete control of which foot movement combinations will be employed during the massage.

[0021] The rigid surface against which the ball is rolled during the massage may be a hard floor, such as wood, tile, linoleum, concrete, stone, brick, or any other floor surface typically found in and around a home. Alternatively, the rigid surface may be a carpet or a rug sitting on top of the hard floor. In one alternate embodiment of the invention, the rigid surface is a mat comprising at least one non-skid surface, which is placed on top of a floor, carpet or rug. In an alternate embodiment, the rigid surface is a sheet magnet which, when used in conjunction with a magnetized ball, assists in preventing the ball from slipping out from under the foot, thus allowing greater pressure to be exerted on the ball and providing a deeper, stronger massage.

[0022] The ball itself is preferably solid, although hollow balls of sufficient weight and size can be successfully used. Applicant has determined that a ball between 1.5 and 2 inches in diameter provides the most beneficial massage because the user can apply higher pressure on the ball and obtain a deeper massage than with a ball of smaller diameter. Smaller diameter balls (0.5 to 1.4 inches) can be effectively utilized in this invention, but may cause pain to more sensitive portions of the foot in some individuals when pressure at the higher end of the useful range is applied. At such higher pressures it might feel that the ball is "digging into" the foot of certain individuals. The choice of size is also dependent upon the size of a users foot. Accordingly a smaller diameter ball would be more effective for a smaller foot, such as that of a child or an adolescent or an adult of smaller stature. Most preferably, the ball is about 1.75 inches in diameter.

[0023] The ball should also have sufficient weight to prevent slippage from under the foot, but not be so heavy as to lose portability. Applicant has found that a range of weight between 6 and 24 ounces to be ideal for this purpose. Preferably the ball has a weight of between 12 and 14 ounces. The weight of the ball will be dependent upon the diameter of the ball, the material of which the ball is made and whether the ball is hollow or solid.

[0024] The ball may be made up of any material or combination of materials that possess the size and weight characteristics set forth above, as well as the ability to be both heated and cooled to the indicated temperatures without a loss of integrity. The ball must also be sufficiently rigid so as to not deform under the effective pressure range. The term "deform," as used herein, means a temporary loss of the ball's spherical shape. Balls made of soft materials, such as foam rubber, soft rubbers, thin plastic and other soft resins are examples of deformable balls. Applicant has determine that lack of deformity in the ball is critical in providing sufficient resistance against the underside of the foot to administer an effective massage. The ball must also be resistant to shattering, cracking, breaking or otherwise losing its integrity under the effective pressure range of the foot.

[0025] Materials which can be used to make the ball include, but are not limited to, Aluminum 1100, Aluminum 2011, Aluminum 2017, Aluminum 2024, Aluminum 6061, Aluminum 7074, Aluminum 7075, Aluminum Bronze, Brass, Bronze, Low Carbon Steel, High Carbon Steel, Chrome Steel, Chrome Steel 52100, Alumina Oxide, Ruby Sapphire,

Silicon Nitride, Zirconia, Cobalt, Copper, Borosilicate, Soda-Lime, Hastelloy, KeMonel, M-50, Monel, Nylon, Polyoxymethane, Polypropylene, Polyurethane, Polytetrafluorethylene, Rubber, 302 Stainless Steel, 304 Stainless Steel, 316 Stainless Steel, 316L Stainless Steel, 440 Stainless Steel, 420 Stainless Steel, Tungsten Carbide, Acrylic, Black Phenolic, Boron Carbide, Chrome Carbide, Cobalt Nickel Tungsten, Diamond, Filled Resin, Gold, Haynes LT-1B, Iridium, Inconel, Molybdenum, Niobium, Optical Quality Glass, Piezoelectric Quartz, Platinum, Rockbit, Silver, Sintered Ferrite, Tantalum, Thermoelastomers, Tin, Titanium, Titanium Carbide, Titanium Diboride, Vanadium, Viton®, Wrought Chrome, Yttrium, Zinc Oxide and combinations thereof.

[0026] The massage ball utilized in this invention may also be coated or painted with various coatings known in the art. Such coatings are useful to improve aesthetics (e.g., coating which provide higher reflectivity and refractivity of light), and for reducing maintenance (e.g., coatings which impart anti-rusting or anti-scratching properties).

[0027] The method of this invention requires that the temperature of the surface of said ball at initiation of said massage be sufficiently cold or warm to provide therapeutic cold or warmth during the course of an effective massage. The choice of using a cold or a hot ball will be based upon the user's preference and the intended purpose of the massage. For example, inflammation is best reduced through the use of a cooled ball. Muscle tension is best reduced through the use of a warmed ball. Reduction of muscle strain may be achieved with a cooled ball within a few hours of the strain and with a warmed ball thereafter. The user may also use a cooled ball and a warmed ball consecutively, or vice versa. This may easily be achieved by first cooling the ball and using it for an effective massage and then immediately warming the ball and using it for an effective massage. Alternatively one could use separate warmed and cooled balls.

[0028] The heating of the balls used in this invention may be achieved by any method known in the art including, but not limited to, immersing in hot water, wrapping in a heated towel, wrapping in a heating pad or an electric blanket, placing under one's armpit, wrapping in a microwaveable heat pack, directly heating in a microwave (if ball material is microwaveable), placing in or on top of a flame (if ball material is not flammable), placing in direct sunlight in appropriately warm air temperature, heating with an electric hair dryer or blower, or placing in an electronically driven device which

will hold and heat the ball, such as a heat block or a hot water bath into which the ball will fit.

[0029] The cooling of the balls used in this invention may be achieved by any method known in the art including, but not limited to, immersing in cold water, placing in the refrigerator or freezer, immersing in or placing on top of ice or snow, exposure to appropriately cold air temperature, placing in front of an air conditioner, wrapping in a cold towel or cold pack or placing in an electronically driven cooling device which will hold and cool the ball.

[0030] The massage ball may have a smooth or a rough surface. The term "rough surface" includes any surface not smooth to the touch, such as ridged, dimpled, scuffed or brushed (as in brushed metal) surfaces, as well as any surface containing protrusions. In a preferred embodiment, the surface of the massage ball is smooth.

[0031] In another preferred embodiment the ball is made of a material which is made of a material which:

- a) when submerged in hot water having a temperature of about 115°F for one minute immediately prior to initiation of said massage will provide therapeutic warmth for at least three minutes during said massage at an air temperature of between 65°F and 75°F;

- b) when submerged in cold water having a temperature of about 55°F for one minute immediately prior to initiation of said massage will provide therapeutic cold for at least three minutes during said massage at an air temperature of between 65°F and 75°F; and

- c) is non-deformable under the effective pressure range.

[0032] Applicant has determined that therapeutic warmth is provided for the average user when the ball maintains a surface temperature of at least 95°F. Therapeutic cold is provided for the average user when the ball maintains a surface temperature of no greater than 70°F.

[0033] The water temperatures indicated above are temperatures that are typically achieved with hot and cold tap water, respectively. Thus, they may advantageously be achieved in any location that has plumbing with hot and cold running water. Moreover, applicant has found that submerging the ball utilized in this invention in water having the

indicated temperature for one minute immediately prior to the massage sufficiently heats or cools the ball so as to deliver to the user a therapeutic hot or cold sensation throughout the extent of an effective massage.

[0034] Balls made out of any material or combination of material may be utilized in this preferred embodiment. Preferred materials are selected from Chrome Steel, Chrome Steel 52100, 302 Stainless Steel, 304 Stainless Steel, 316 Stainless Steel, 316L Stainless Steel, 440 Stainless Steel or 420 Stainless Steel. Most preferred is 420 Stainless Steel or Chrome Steel 52100.

[0035] According to an alternate embodiment, the ball is optionally magnetized. It will be apparent that only certain materials are capable of being magnetized and thus this particular embodiment excludes balls made of materials that cannot be magnetized. Magnetization of the appropriate materials may be achieved by any method known in that art. The magnetized ball is preferably used in conjunction with a magnetic mat.

[0036] According to yet another embodiment, the invention provides a massage ball kit comprising a single, individually packaged ball having a diameter of between 1.5 and 2 inches, a weight of between 6 and 16 ounces, and being made of a material which:

- a) when submerged in hot water having a temperature of about 115°F for one minute immediately prior to initiation of a massage will provide therapeutic warmth for at least three minutes during said massage at an air temperature of between 65°F and 75°F;

- b) when submerged in cold water having a temperature of about 55°F for one minute immediately prior to initiation of said massage will provide therapeutic cold for at least three minutes during said massage at an air temperature of between 65°F and 75°F; and

- c) does not deform during said massage,

wherein said massage comprises simultaneously contacting said ball with both the underside surface of a foot and a rigid surface; and moving said foot while maintaining sufficient pressure between said ball and said underside of the foot so as to roll said ball against both said rigid surface and said underside of the foot for a time sufficient to administer said massage; and

instructions for using said ball to massage an underside of a human foot.

[0037] In this embodiment, the ball is as described above. Preferred embodiment of the ball in the kit of this invention are also as described above. The instructions in the kit may be printed directly on the packaging of the ball and/or as a printed insert packaged together with the ball. The instructions will include directions for using the ball for administering an effective massage to the underside of the foot, as well as directions for heating and cooling the ball to the appropriate temperature for providing therapeutic heat or cold during an effective massage. The instructions for using the ball for a massage may comprise diagrams, as well as printed instructions.

[0038] In one preferred embodiment, the massage ball kit additionally includes a device for heating and/or cooling the ball. Such a device may be an electric or manual device into which the ball is placed or contacted and that, after a period of time, heats or cools the ball to a temperature either pre-set within the device or variably set by the user. The device will typically comprise a means for heating or cooling and insulation material for maintaining the desired temperature of the ball.

[0039] Means for electrically heating the ball typically comprise an electrically controlled heating element and a heat conducting material. The heat conducting material typically forms the walls of a chamber into which the ball is placed. The heating element either heats the heat conducting material directly or indirectly, for example by heating water or other heat retaining liquid which is in contact with the heat conducting material. Alternatively, heating means may be a chamber made of heat conducting material which is contacted with hot water that is heated outside the device and then introduced into the device. In embodiments where the heat conducting material is in contact with heated water or other liquid, the heated water or liquid may either be within the chamber into which the ball is placed (and thus the ball placed or submerged in that liquid) or may be in a separate chamber which surrounds and is in direct contact with the chamber into which the ball is placed.

[0040] Means for electrically cooling the ball typically comprise an electrically controlled refrigerant or cooling element and a cold conducting material. The cold conducting material typically forms the walls of a chamber into which the ball is placed. The refrigerant or cooling element either cools the cold conducting material directly or indirectly, for example by cooling water or other liquid which is in contact with the cold

conducting material. Alternatively, cooling means may be a chamber made of cold conducting material which is contacted with cold water that is cooled outside the device and then introduced into the device. In embodiments where the cold conducting material is in contact with cooled water, the cooled water may either be within the chamber into which the ball is placed or may be in a separate chamber which surrounds and is in direct contact with the chamber into which the ball is placed.

[0041] Heat- and cold-conducting materials are well known in the art and are typically metals or metal alloys, such as stainless steel.

[0042] According to yet another preferred embodiment, the massage ball kit further comprises a mat having at least one non-skid surface and preferably two non-skid surfaces. The non-skid surfaces may be made of any materials known in the art to have non-skid properties. This includes, but is not limited to, natural and synthetic rubber and other synthetic materials that are well-known in the art and widely available. The mat is particularly useful when the massage is to be performed on a hard floor. The mat prevents the ball from losing contact with the underside of the foot due to high pressure that would otherwise cause the ball to skid out from under the foot. The mat can come in any shape or size, but is preferably a square or a circle having an area of between about 0.1 to 2 square feet. More preferably the mat is a circle having a diameter of between 4 and 8 inches or a square having sides of between 4 and 8 inches.

[0043] In one alternate embodiment, the mat is a magnet, such as a sheet magnet which, when used in conjunction with a massage ball of this invention that is magnetized, will aid in preventing slippage of the ball under the foot. This will allow the user to place higher pressure on the ball during the massage (e.g., the upper end of the effective pressure range is increased), thus allowing for a deeper massage.

[0044] According to another embodiment, the massage ball kit of this invention additionally comprises a storage device for said ball. Storage devices useful in the kits of this invention include decorative bags (e.g., a velvet bag with a drawstring for closure), boxes (e.g., a wooden box with a receptacle for the ball inside the box) or other closable containers, as well as open holders, such as decorative platforms upon which the ball sits is otherwise contained while remaining visible.

[0045] In a preferred embodiment, the ball is either made of a material having an

aesthetically pleasing appearance or is coated with a material having an aesthetically pleasing appearance. This includes, but is not limited to highly reflective finishes and matte finishes. Such a preferred ball is designed to be viewed when not in use and is typically stored on a desk or a shelf where it is visible. Accordingly, the storage device for this preferred ball is preferably a platform or stand upon which the ball sits. The preferred platform or stand should also be made out of materials that are aesthetically pleasing when the ball is placed on it. The preferred platform or stand may also comprise a concave depression, hole, prongs or other means for holding the ball so it does not roll off. When the platform or stand is used in conjunction with a magnetized massage ball of this invention, a magnet within the storage device may be used to keep the ball in place when not in use. In one embodiment, the magnetic mat may also be used as a storage device.

[0046] In order that the invention described herein may be more fully understood, the following examples are set forth. It should be understood that these examples are for illustrative purposes only and are not to be construed as limiting this invention in any manner.

EXAMPLE 1

[0047] A 1.75 inch diameter ball weighing 12.7 ounces and made of 52100 chrome alloy steel was used for determining temperature retention characteristics. The ball was placed in cold water baths of varying temperatures for one minute, quickly dried with a towel and then immediately used to massage the underside of the foot as described above. Immersion in a 40°F water bath for one minute caused the ball to become too cold to place the foot upon. A one minute incubation in a 49°F water bath produced a ball that felt very cold on the underside of the foot, but was tolerable enough to perform an effective massage. A 55°F water bath incubation produced the optimum feeling of coolness, while being comfortable enough to perform an effective massage. It was determined that a one minute 55°F water bath incubation, produced a therapeutic cool feeling to the user for an effective massage lasting 3 to 6 minutes, depending upon the sensitivity of the user. A 68°F water bath produced a ball that felt cool to the foot, but the cool sensation did not last long enough for an effective massage.

[0048] A similar set of experiments was performed with a one minute submersion in

higher temperature water. It was determined that a one minute temperature incubation in any water temperature over 120°F heated the ball to a temperature that could be tolerated by the user. An incubation in water of 110°F for one minute optimally warmed the ball for use in an effective massage. This procedure produced a ball which retained a therapeutically warm feel to the user during an effective massage lasting for between 4 and 8 minutes, depending upon the sensitivity of the user.

EXAMPLE 2

[0049] Twelve individuals were each provided with a 1.75 inch diameter ball weighing 12.7 ounces and made of 52100 chrome alloy steel that had been heated by submersion in water having a temperature of 115°F for 30-60 seconds. None of the users were suffering from foot pain. Some of the users wore socks during the test, while other had bare feet. The users were told to roll the ball under their feet on a carpeted surface for 3 to 5 minutes and then asked to comment on the experience. All users had positive feedback on the ball. The users generally commented that the ball felt good and was comfortable during the massage. All users felt the heat of the ball during the massage, even those that used the ball wearing socks. None of the users had any negative comments about the ball the temperature of the ball or the massage it provided.

[0050] While a number of embodiments of this invention are described herein, it is apparent that my basic examples may be altered to provide other embodiments of this invention. Therefore, it will be appreciated that the scope of this invention is to be defined by the appended claims rather than by the specific embodiments which have been represented by way of example.